

EEB ecodesign project

Case study fact sheets

Kettles



an estimated

26

million

Kettles sold in the EU market each year

400kg CO₂eq

Life-cycle emissions from a typical electric kettle, mostly electricity consumption during use

Up to 140,000 kettles

destroyed or directly recycled each year, despite being brand new and unused (estimate)



Eco-friendly design



3.5 Mt CO₂eq saved each year from improved product efficiency and design
= 8 million barrels of diesel



€ 2.5 bn savings in electricity and water bills for EU households due to more efficient product design



Increase durability by 1 year



390 kt CO₂eq saved each year from reduced production volume, and:

- 2,000 tonnes of steel saved
- 2,000 tonnes of plastics saved
- 68m litres of water saved

€ 200 m consumer savings p.a. (EU) from less frequent replacement of kettles



Ban destruction of unsold kettles



Resource and GHG emissions savings:

- 64 tons of steel
- 64 tons of plastics
- 2m litres of water
- > 11,000 tons CO₂eq in GHG emissions

Microwaves



an estimated

18

million

Microwave ovens sold in the EU each year

416 kg CO₂eq

Life-cycle emissions from a typical microwave, mostly electricity consumption during use

Up to 100,000 unsold microwave ovens are **destroyed or directly recycled each year** (estimate)



Eco-friendly design



1 Mt **tons CO₂eq saved each year** from improved product efficiency and design

€ 650 m **electricity bill savings p.a.** across EU households if all microwaves were replaced with more efficient models



Increase durability by 1 year



over 280 kt **CO₂eq saved each year** from reduced production volume, and:

- 14,000 tonnes of steel saved
- 2,000 tonnes of glass saved
- 40m litres of water saved

€ 240 m **consumer savings** p.a. (EU) from less frequent replacement of kettles



Ban destruction of unsold microwaves and stop overproduction



Resource and GHG emissions savings:

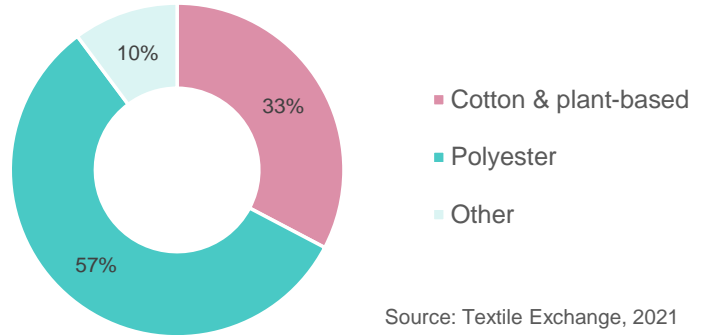
- 690 tonnes of steel
- 110 tonnes of glass
- 2m litres of water
- > 13,000 tonnes CO₂eq in GHG emissions

T-shirts

Fibres used in textiles, 2020

approx.
3.3
billion

T-shirts and similar tops on the EU market **each year**



Source: Textile Exchange, 2021



Over **22 Mt CO₂eq** GHG emissions each year from making cotton and polyester t-shirts for the EU market **plus:**

- 3.5 bn m³ water used;
- 1.2 m tonnes of raw cotton;
- 190 m litres of crude oil consumed.

Potential benefits of enhanced Ecodesign measures:



Use of recycled cotton in 50% of cotton t-shirts



Could save:

- 600 m kg of raw cotton
- 560 m m³ of water



Use of renewable energy and organic cotton in the other 50% of cotton t-shirts production



3 Mt CO₂eq saved each year
= annual GHG emissions of Malta



Increase durability of cotton and polyester t-shirts by 10%



Potential savings if the longer product life is realized in 50% of t-shirts:

- 57 m kg of raw cotton
- 160 m m³ of water
- 9 m litres of crude oil
- 1 Mt CO₂eq



Between **11-32** million

Brand new but unsold T-shirts tops are **destroyed or directly recycled each year** in the EU



Potential savings if this overproduction was eliminated:

- 12-35 m³ of water
- 4,000-12,000 tonnes of cotton
- 80,000-220,000 tons CO₂eq

Cement



approx.

196

million tonnes

Annual production of cement in the EU

117 Mt CO₂eq

Annual emissions from EU cement production (estimate)

~ **GHG emissions of Belgium**

7% of global GHG emissions linked to cement production

Potential benefits of Ecodesign measures:



Replace last wet kilns with dry kilns



1.7 Mt CO₂eq

saved each year

= roughly equivalent to burning 4 million barrels of diesel



Widespread use alternative fuels in clinker production



7 Mt CO₂eq

saved each year

= roughly, the annual GHG emissions of Cyprus



Use renewable energy and carbon capture 50% of EU cement production



28 Mt CO₂eq

saved each year

= roughly, the annual GHG emissions of Slovakia

Office desks and chairs



- **Extremely diverse product group**, involves many different materials (wood, textiles, leather, metals)
- **>10m tonnes** of products: EU furniture consumption p.a.



6m desks

sold in the EU each year
(estimate)



12m office chairs

sold in the EU each year
(estimate)



2.1 Mt CO₂eq

Production emissions p.a.
roughly equivalent to Malta's
annual GHG emissions

Overproduction:

- An estimated 70,000 desks/tables and 130,000 office chairs unsold each year and destroyed or recycled

Potential benefits of Ecodesign measures:

- Increase recycled material content
- More sustainable production processes
- Enhanced durability



- Reducing production emissions by 10%:
→ 100,000 tonnes CO₂eq saved each year
- Better durability (1 extra year)
→ 65,000 tonnes CO₂eq saved each year



- Replace 1 kg of virgin aluminium with 1 kg of recycled aluminium in all office chairs
→ 12,000 tonnes of aluminium saved each year
- Better durability (1 extra year)
→ 100,000 tonnes CO₂eq saved